

Receiving Report

Date: 12/5/28
 Supplier: THP5812K

Batch No: MB1889
 Dart P/O: 16995

Packing Slip: Yes ☒ No ☐
 Invoice: Yes ☐ No ☒
 Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐
 Waybill Attached: Yes ☐ No ☒
 Shipment Complete: Yes ☒ No ☐ N/A ☐
 QC6 Inspection one 12/05/28 N/A ☐
 Work Order N/A ☒

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12

Production/Admin: 12/5/28
 Date
 Received/Costing
 Initial

Location

All amounts are calculated in domestic currency.

Grouped by Vendor ID

[illegible]

Bun

Ship From:
THYSSENKRUPP MATERIALS NA
2821 EAST STAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 9057389033

Ship To: (1)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7
Tel: 613-632-9577 Fax: 613-632-1053

No: PEC 769020
Ship Date 25May12 at 15:07 From PFW
Probill
Via VIM TRANSFER
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

B I L L O F L A D I N G

1) Our Order PEC-451875- 1 Your PO # 16995
ALUMINUM SHEET 2024 -T3

.0500 Nom X 48.0000" X 144.0000"

Heat Number Tag No
191708 70469

Quantity
144.00 SFT

PCS 3 Wt LBS
104

Tags 1 PCS 3 LBS
104

TOTAL:

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
TO SHIPPING.
ATTN: CHANTAL/LINDA
** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
** REFERENCED ON IT **
TOTAL 1 SKID G.W 229 LBS

*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA
CONCORD, ONT.* *** 9:00 AM TO 4:00 PM ***
**** TEL. 800-926-2600 ****

* WE STOCK STAINLESS STEEL *
* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
ADDED TO EVERY ORDER.***

Page: 1 Last

CRATE
2

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT
ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY
RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

RECEIVED IN GOOD CONDITION / RECEIVED IN GOOD CONDITION

MAY 28 2012

DATE

Ship From:
 THYSSENKRUPP MATERIALS NA
 2821 LANGSTAFF ROAD
 CONCORD, ONTARIO L4K 5C6
 Tel: 905 669 9444 Fax: 9057389033

B I L L O F L A D I N G

No: PEC 768051
 Ship Date 18May12 at 12:22 From PFW
 Probill
 Via VIM TRANSFER
 FOB CONCORD
 Frt PREPAID
 Route 0- 0 Manifest
 Vhcle Trailer
 Slp STAN IVERS (905-532-1350)
 Sold To: (20115)
 DART AEROSPACE

Ship To: (1)
 DART AEROSPACE

B I L L O F L A D I N G

6) Our Order PEC-451877- 6 Your PO # 16995
 ALUMINUM FLAT BAR 6061-T6511
 1.00" x 4.00" X 144.0000"
 Heat Number Tag No
 Z00217036 68356

Quantity PCS Wt LBS
 12 FT 1 56

MTR

7) Our Order PEC-451877- 7 Your PO # 16995
 ALUMINUM ROUND BAR 6061-T6511
 3.00" DIA X 96.0000"
 Heat Number Tag No
 Z00067065 68473

Quantity PCS Wt LBS
 8 FT 1 67

MTR

*no good
never under
chuck*

8) Our Order PEC-451877- 8 Your PO # 16995
 STAINLESS STEEL SHEET 304-2B
 .0600 Nom X 48.0000" X 96.0000"
 Heat Number Tag No
 300212 68103

Quantity PCS Wt LBS
 128.00 SFT 4 321

MTR

9) Our Order PEC-451877- 9 Your PO # 16995
 STAINLESS STEEL SHEET 304-2B
 .0300 Nom X 48.0000" X 120.0000"
 Heat Number Tag No
 YU161154 68104

Quantity PCS Wt LBS
 160.00 SFT 4 200

MTR

TOTAL: Tags 9 PCS 19 LBS 849

Heat Number
 16276
 201204762
 2BQ819
 300212
 65016 079
 YU161154

*** Chemical Analysis ***

4/24/12

Page: 2Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
 RAPPORTÉES IMMÉDIATEMENT
 ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY
 RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT
 MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

23 MAI 2012

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION
 TPS/GST TVH/HST # 140223934 RT0001

DATE

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

STAINLESS STEEL SHEET 304-2B
.0600 Nom X .48.0000" X 96.0000"
PART NO.

PO/Rel 16995

We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

Certificate of Mill Test Results

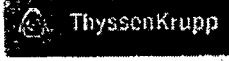
BL PEC-768051-008

18May12

Signed by:

Pg 1/1

Attn:

 ThyssenKrupp Stainless USA		INSPECTION CERTIFICATE CERTIFICADO DE INSPECCION ABNAHMEPRÜFZEUGNIS according to / de acuerdo con / nach EN 10204-3.1		Document number / N° de certificado / Nachweisnummer: 0000005480 / Page / Pagina / Seite: 1 / 2							
1 ThyssenKrupp Drive; P.O. Box 13000; Calvert, AL 36513-1300				Customer/Ship to / Cliente / Remiten/Erhaltungsgeber							
Customer's order number / N° de Pedido Cliente / Kundenbestellung:				Manufacturer's work order no. / N° de Pedido Manufactura / Werksauftrag:							
901334929 / 004				Delivery note no. / N° de Entrega / Lieferungsliste Nr.:							
85167944 / 010				Product / Product / Erzeugnis:							
COIL/BOBINA/BAND				Steel grade and quality / Acero / Stahlgüte und Gütegruppe:							
TYPE 304L/304				Terms of delivery / Condiciones de entrega / Lieferbedingungen:							
ASTM A240/A240M, ASME SA-240 Sec. II Part A Ed. 2010 ASTM A480/A480M, ASME SA-480 Sec. II Part A Ed. 2010				Customer's reference / N° de referencia del Cliente / Kundenreferenz:							
Product dimensions (Thickness / Width / Length) / Dimensiones (Espesor / Ancho / Largo) / Maße des Erzeugnisses (Dicke / Breite / Länge)		Steelmaking process / Proceso de fabricación / Verfahren:		Finish / Acabado / Ausführung:							
1.42 mm x 1,219.20 mm 0.0660 inch x 48.0000 inch		ACO		Me / 2B							
Packing No. / N° de Embalaje / Packung-Nr.:	No. of pieces / Piezas / Stückzahl:	Actual weight / Peso actual / Ist-Gewicht:	Coil No. / Bobina No. / Band-Nr.:	Heat No. / Cebido / Schmelz-Nr.:	Sample No. / N° de muestra / Proben-Nr.:						
6013890	1	10,351 lb / 4,765 kg	705972	500181	1000019378						
6013693	1	15,115 lb / 6,858 kg	705314	300000	1000019383						
6013695	1	15,207 lb / 6,898 kg	705908	"300212"	1000019374						
Sum / Suma / Summe:	3	40,873 lb / 18,540 kg									
Heat / Cebido / Schmelz:	Country of heat / País de cebido / Erzeugungsort:	Chemical composition / Composición Química / Chemisches Zusammensetzung:									
		% C	% Si	% Mn	% P	% S	% Cr	% Ni	% N		
300000	ITA	0.030	0.45	1.77	0.031	0.0010	18.13	8.15	0.058		
300181	ITA	0.025	0.30	1.06	0.027	0.0010	18.04	8.00	0.065		
300212	ITA	0.021	0.43	1.71	0.028	0.0010	18.03	8.02	0.055		
Sample Position / Localización de muestra / Probenlage:	TRANSVERSE										
Inspection lot / Lote de inspección / Proben:	Y89.2% PSI / MPa	TS PSI / MPa	El. A2" %	HRB							
1000019374	42,349 / 292	94,706 / 653	58.4	82							
1000019375	37,563 / 259	92,966 / 641	60.6	82							
1000019378	41,478 / 288	91,515 / 631	58.9	81							
1000019379	41,044 / 283	91,950 / 634	57.6	82							
1000019383	43,639 / 294	92,966 / 641	57.2	82							
1000019384	42,204 / 291	92,675 / 639	56.8	82							
Dimensions surface / Dimensiones Superficie / Maße-Oberfläche:											
Test of identity (optimum analysis) / Control on identity (optimum spectroscopy) / Identifizierungsprüfung (optimum Analyse):											
OK OK											
No weld repairs											
No intentional additions of Mercury compounds were made or used											
Free of radioactive contamination											
Originator of the document / Originador del documento / Aussteller der Bescheinigung: ThyssenKrupp Stainless USA, LLC Certificate is generated automatically / Certificado es generado automáticamente / Das Zeugnis wurde elektronisch erstellt						Date of issue and validation / Fecha de emisión y validación / Datum der Ausstellung und Bestätigung: 12/21/2011					
Alejandro Camilo Phone: +1 251 829 3593 Name of expert / Nombre del experto / Name des Sachverständigen											

12/05/28

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

STAINLESS STEEL SHEET 304-2B
0300 Nom X 48.0000" X 120.0000"
PART NO.

PO/Rel 16995
We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

Signed by: _____
Attn: _____

Certificate of Mill Test Results
BL DEC-768051-009
18 May 12
Pg 1/1

YIEN MAU CORP.

MILL TEST CERTIFICATES

INVOICE NO.: P10M027-1
COMMODITY: PRIME COILD ROLL-ED STAINLESS STEEL SHEET

SPECIFICATION: AISI 304 ASTM A240/A480 and ASME SA240/SA480
CUSTOMER: OLBERT METAL SALES LIMITED

346, SHUN AN RD. TAI-YUAN HSIANG
TAIPEI 107, TAIWAN
TEL: 02-27728888 FAX: 02-27728888
CERTIFICATE NO. P10M027-1
DATE OF ISSUE: 10/06/2010

SIZE	NO	Weight (N.W.)		Heat No.	ID NO.	Physical Properties						Chemical Composition (%)							
		KGS	LBS			Y.S.	T.S.	EL.	HRB	HV	C	SI	Mn	P	S	Nb	Cu	N	
304 2B P1																			
110A X 48" X 120"	1	1,638	3,589	YU162306	96561167B-11	313	654	53	87	179	4.6	52	119	37	3	806	1804	2.7	
110A X 48" X 120"	1	1,638	3,589	YU162306	96561167C-12	313	654	53	87	179	4.6	52	119	37	3	806	1804	2.7	
160A X 48" X 96"	1	1,710	3,770	YU162315	96561167B-3	298	624	57	79	152	5.1	46	110	36	3	804	1804	2.7	
160A X 48" X 120"	1	1,660	3,671	YU162159	96561167B-3	292	617	60	79	151	5.1	46	110	36	3	805	1805	2.6	
180A X 48" X 120"	1	1,350	2,976	YU162404	96561167B-4	295	607	55	85	172	4.6	51	125	36	3	811	1800	2.9	
180A X 48" X 120"	1	1,338	2,960	YU162404	96561167B-4	295	607	55	85	172	4.6	51	125	36	3	811	1800	2.9	
180A X 48" X 120"	1	1,384	3,041	YU162157	96561167B-1	304	617	54	86	178	4.6	51	125	36	3	811	1800	2.9	
200A X 48" X 96"	1	1,689	3,749	YU162762	96561167B-5	315	672	56	86	176	4.3	48	114	37	1	805	1825	3.4	
200A X 48" X 120"	1	1,630	3,594	YU161329	96561167B-3	282	629	51	84	168	5.1	41	108	37	4	809	1818	2.5	
200A X 60" X 120"	1	1,630	3,594	YU161329	96561167B-3	282	629	51	84	168	5.1	41	108	37	4	809	1818	2.5	
220A X 48" X 96"	1	1,700	3,748	YU161154	96561167B-2	291	639	55	85	170	4.3	49	122	37	4	806	1807	2.3	
220A X 48" X 120"	1	1,682	3,642	YU161154	96561167B-2	291	639	55	85	170	4.3	49	122	37	4	806	1807	2.3	
240A X 48" X 120"	1	1,306	2,893	YU162718	96561167B-1	281	618	54	86	176	4.6	51	124	34	3	804	1821	3.2	
240A X 48" X 120"	1	1,386	3,045	YU162718	96561167B-3	281	618	54	86	176	4.6	51	124	34	3	804	1821	3.2	
304 NO.4 LASSER	1	1,646	3,629	YU162306	96561167B-11	313	654	53	87	179	4.6	52	119	37	3	806	1804	2.7	
110A X 48" X 96"	1	1,631	3,596	YU162009	96561167B-112	313	654	53	87	179	4.6	52	119	37	3	806	1804	2.7	
110A X 48" X 120"	1	1,630	3,594	YU162009	96561167B-113	313	654	53	87	179	4.6	52	119	37	3	806	1804	2.7	
160A X 48" X 120"	1	1,690	3,726	YU162317	96561167B-11	282	629	51	84	168	5.1	41	108	37	4	809	1818	2.5	
180A X 48" X 120"	1	1,680	3,726	YU162317	96561167B-11	282	629	51	84	168	5.1	41	108	37	4	809	1818	2.5	
220A X 48" X 96"	1	1,716	3,789	YU161311	96561167B-12	294	639	55	85	173	4.8	48	113	36	4	802	1822	2.4	
220A X 48" X 120"	1	1,718	3,789	YU161311	96561167B-12	294	639	55	85	173	4.8	48	113	36	4	802	1822	2.4	
240A X 48" X 96"	1	1,504	3,323	YU162306	96561167B-14	298	686	55	86	174	4.8	49	122	37	11	801	1820	1.6	
240A X 48" X 120"	1	1,508	3,323	YU162306	96561167B-14	298	686	55	86	174	4.8	49	122	37	11	801	1820	1.6	
TOTAL:	25	39,360	86,529																

NO MERCURY CONTAMINATION
WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN WAS
PREPARED IN ACCORDANCE WITH THE RULES OF THE MILL CERTIFICATE

YIEN MAU CORP.

Manager of Quality Assurance Section

12/6/82

Aleris Aluminum Koblenz GmbH
Koblenz/Deutschland



Aleris
Europe

AMENDED TEST CERT

INSPECTION CERTIFICATE (EN 10204/3.1) / TEST REPORT / APPROVED CERTIFICATE

NO.: 1277440

SERIAL-NO.:

PAGE: 1 / 4

PURCHASER:

Charleston Aluminum LLC
480 Frontage Rd.
Gaston, SC 29053

CONSIGNEE:

Charleston Aluminum LLC
450 Frontage Rd.
Gaston, SC 29053

ORDER NO. PURCHASER:

PART NO. PURCHASER:

ORDER NO. MANUFACTURER/ITEM: 83717 / 01

PRODUCT: COIL

SPECIFICATION: AMS4037+B209+QQ250/4

ALLOY/TEMPER: 2024-T3

DIMENSION: 0.050 x 48.00 x 144.00 INS

PCS.	GROSS	KG	NET	KG	PACK-NO	LOT-NO
242			3.782			191708

OK
12/05/28



AMENDED TEST CERT

INSPECTION CERTIFICATE (EN 10204/3.1) / TEST REPORT / APPROVED CERTIFICATE

NO.: 1277440

LOT: 191708

PAGE: 2 / 4

RESULTS:

Mechanical properties:

Pl. No.	Spec. No.	Y.S.	U.T.S.	El.
		KSI	KSI	%
Min. LT:		42,0	63,0	15,0
Max. LT:				
1	A	45,8	67,0	19,3
2	A	46,0	67,3	19,7
3	A	46,0	66,6	18,7
4	A	46,0	67,4	18,3
5	A	46,0	67,2	20,1
6	A	46,1	67,6	19,7

Chemical composition: in % , remainder Al

Cast No.: 4-06-5102

Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	B
0,043	0,110	4,502	0,604	1,423	0,002	0,110	0,0241	0,0005
Zr	Pb	Ni	Sn	Be	Na	Li	V	H2 (*)
0,0019	0,0024	0,0055	0,0051	0,0000	0,0000	0,0000	0,0095	0,09
Al	Tl	Ti+Zr	Cu/Mg	Fe/Si				
		0,026	3,164					

(*) = H2 in ml/100 g AL

Other tests:

Dimensional check: OK
Surface control: OK

Normative references:

LEGIERUNGSNORM/CHEMICAL COMPOSITION STANDARD/COMPOSITION CHIMIQUE
AMS 4037N+ASTM B 209-04+AMS-QQ-A-250/4A SEP1998
FESTIGKEITSNORM/MECH. PROP.STANDARD/CARACTERISTIQUE MECANIQUE
AMS 4037N+ASTM B 209-04+AMS-QQ-A-250/4A SEP1998
BESTELLNORM/SPECIFICATION/NORME
AMS 4037N+ASTM B 209-04+AMS-QQ-A-250/4A SEP1998

WT-TQ-QS 07/08

amb
12/05/28

Aleris Aluminum Koblenz GmbH
Koblenz/Deutschland



Aleris
Europe

AMENDED TEST CERT

INSPECTION CERTIFICATE (EN 10204/3.1) / TEST REPORT / APPROVED CERTIFICATE

NO.: 1277440

LOT: 191708

PAGE: 3 / 4

Remarks:

Bend test:

L-direction

LT-direction OK

ST-direction

PURCHASE ORDER **Purchase Order ID PO16995**

Purchase Order Date 5/16/12
 PO Print Date 5/17/12

Page Number 1 of 4

Dart Aerospace Ltd.
 1270 Aberdeen Street
 Hawkesbury, ON K6A 1K7
 Tel: 613 632 9577
 Fax: 613 632 1053

Order From : THYSSENKRUPP MATERIALS CA LTD
 C/O VPK METAL CO 127540/PO BOX 4275, POSTAL "A"
 TORONTO, ON M5W 5V8

Buyer	Chantal Laviole	Requisition Nbr	10127-2607	Terms	Net 30	CAD	Destination-Collect
Buyer		Tax Resale Nbr		Currency			
FOB							

DART AEROSPACE LTD
 1270 ABERDEEN
 HAWKESBURY, ON K6A 1K7
 CANADA

Line Nbr	Reference	Description/	Reg Date/	Reg Qty/	Ship Method	Unit Price	Extended Price
----------	-----------	--------------	-----------	----------	-------------	------------	----------------

12024T3.050	Vendor Part Number	2024-T3 .050 sheet	5/23/12	144.00	Yours ppd	\$4.8958	\$705.00
-------------	--------------------	--------------------	---------	--------	-----------	----------	----------

M6061T6B0.250X02.000	Special Inst:	6061-T6 Bar .250 X 2.00	5/23/12	12.00	Yours ppd	\$2.0833	\$25.00
MATERIAL: 2024-T3 ALUMINUM SHEET AS PER QQ-A-250/4 OR AMS-QQ-A-250/4 OR AMS 4037 OR ASTM B209							

M6061T6B0.250X06.000	Special Inst:	6061-T6 Bar .250 x 6.00	5/23/12	12.00	Yours ppd	\$3.7000	\$44.40
MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221							

Change Date: 5/17/12

No substitution or deviation without consent.
 Certificate of Conformity or Material
 Certification required when applicable

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER
Purchase Order ID PO16995
Purchase Order Date 5/16/12
PO Print Date 5/17/12
Page Number 2 of 4

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
C/O VPK METAL-C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8

Buyer	Chantal Lavoie	Requisition Nbr	905 669 9444	Contact Name	905 669 9444
FOB	Destination-Collect	Tax Resale Nbr	905 738 9033	Order Fax	905 738 9033
Currency	CAD	Terms		Order Phone	
	Net 30			Order Account Nbr	

Special Inst: 6061-		MATERIAL: 6061-	T6/T651/T6510/T6511/T62 ALUMINUM	BAR	AS PER QQ-A-225/8 OR AMS-QQ-A-225/8	OR AMS 4117/4128/4115/4116	OR QQ-A-200/8 OR AMS-QQ-A-200/8	AMS 4160 OR ASTM B211 OR	ASTM B221	6061T6 BAR .375 x 1.00	5/23/12	Yes	36.00	f	Yours ppd	\$0.9333	533.60
Special Inst: 6061-		MATERIAL: 6061-	T6/T651/T6510/T6511/T62 ALUMINUM	BAR	AS PER QQ-A-225/8 OR AMS-QQ-A-225/8	OR AMS 4117/4128/4115/4116	OR QQ-A-200/8 OR AMS-QQ-A-200/8	AMS 4160 OR ASTM B211 OR	ASTM B221	6061-T6 Bar .500 x 10.00	5/23/12	Yes	24.00	f	Yours ppd	\$11.9800	5287.52
Special Inst: 6061-		MATERIAL: 6061-	T6/T651/T6510/T6511/T62 ALUMINUM	BAR	AS PER QQ-A-225/8 OR AMS-QQ-A-225/8	OR AMS 4117/4128/4115/4116	OR QQ-A-200/8 OR AMS-QQ-A-200/8	AMS 4160 OR ASTM B211 OR	ASTM B221	6061-T6 Bar .750 x .750	5/23/12	Yes	24.00	f	Yours ppd	\$1.4000	533.60

No substitution or deviation without consent.
Certificate of Conformity or Material
Certificate required when applicable
Change Nbr: 2
Change Date: 5/17/12

PURCHASE ORDER Purchase Order ID PO16995

Purchase Order Date 5/16/12
PO Print Date 5/17/12

Page Number 3 of 4

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

VC-COP001

THYSSENKRUPP MATERIALS CA LTD
C/O VPK METAL- C/O T27540/PO BOX 4275, POSTAL "A"
TORONTO, ON M5W 5V8

Contact Name	905 669 9444	Requisition Nbr	Buyer
Vendor Phone	905 738 9033	Tax Resale Nbr	Chantal Lavoye
Vendor Fax		Terms	Net 30
Vendor Account Nbr		Currency	CAD
		FOB	Destination-Collect

Special Inst:	MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM	BAR	AS PER QQ-A-225/8 OR AMS-QQ-A-225/8	OR AMS 4117/4128/4115/4116	OR QQ-A-200/8 OR AMS-QQ-A-200/8	AMS 4160 OR ASTM B211 OR	ASTM B221	6061-T6 Bar 1.00 x 4.00	5/23/12	12.00	Yours pdd	\$9,4200	\$113.04
									Yes	f			

Special Inst:	MATERIAL: 6061-T6/T62 ALUMINUM	BAR	AS PER QQ-A-225/8 OR AMS-QQ-A-225/8	OR AMS 4117/4128/4115/4116	OR QQ-A-200/8 OR AMS-QQ-A-200/8	AMS 4160 OR ASTM B211 OR	ASTM B221	6061-T6 .063 Sheet	5/23/12	480.00	Yours pdd	\$2,4792	\$1,190.00
									Yes	sf			

Special Inst:	MATERIAL: 6061-T6/T62 ALUMINUM	SHEET	AS PER QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025	OR AMS 4027 OR ASTM B209				304/316 Sheet .063	5/23/12	128.00	Yours pdd	\$4,5141	\$577.80
									Yes	sf			

Change Nbr: 2
Change Date: 5/17/12
No substitution or deviation without consent.
Certificate of Conformity or Material Certification required when applicable

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO16995

Purchase Order Date 5/16/12
PO Print Date 5/17/12

Page Number 4 of 4

VC-COP001

THYSSENKRUPP MATERIALS CA LTD
C/A VPK METAL-C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8

Buyer Chantal Lavoie

Requisition Nbr
Tax Resale Nbr
Terms Net 30
Currency CAD
Destination-Collect

Contact Name
Vendor Phone 905 669 9444
Vendor Fax 905 738 9033
Vendor Account Nbr-

Special Inst:

MATERIAL: AISI 304/316 SS SHEET
ANNEALED 2B FINISH
AS MIL-S-5059 OR AMS 5513 (304) OR
AMS 5524 (316)
OR ASTM A240 OR ASME SA240

304/316 .032 Sheet

5/23/12
Yes

128.00 Yours ppd

PO Total:

\$3,435.46

\$425.50

Special Inst:

MATERIAL: AISI 304/316 SS SHEET
ANNEALED 2B FINISH
AS MIL-S-5059 OR AMS 5513 (304) OR
AMS 5524 (316)
OR ASTM A240 OR ASME SA240

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable

Change Date: 5/17/12

Change Nbr: 2